

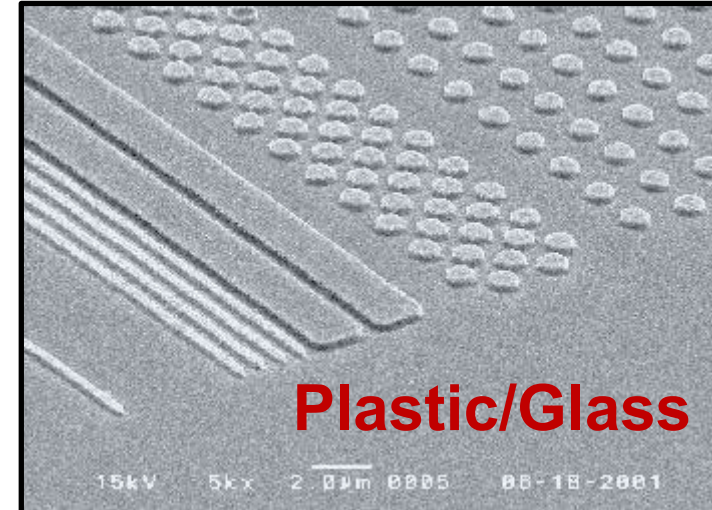
**Performance evaluation of  
the edge center-based strain smoothing element  
with selective reduced integration using 4-node tetrahedral meshes  
(EC-SSE-SRI-T4)  
in nearly incompressible large deformation analyses**

Yuki ONISHI (Tokyo Institute of Technology)

# Motivation

## What we want to do:

- Solve **severe large deformation** analyses accurately and robustly.
- Treat complex geometries with **tetrahedral meshes**.
- Consider **nearly incompressible materials** ( $\nu \simeq 0.5$ ).
- Support **contact** problems.
- Handle **auto re-meshing**.

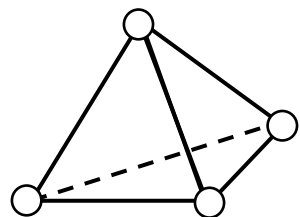


# Issues in Conventional FE (ABAQUS)

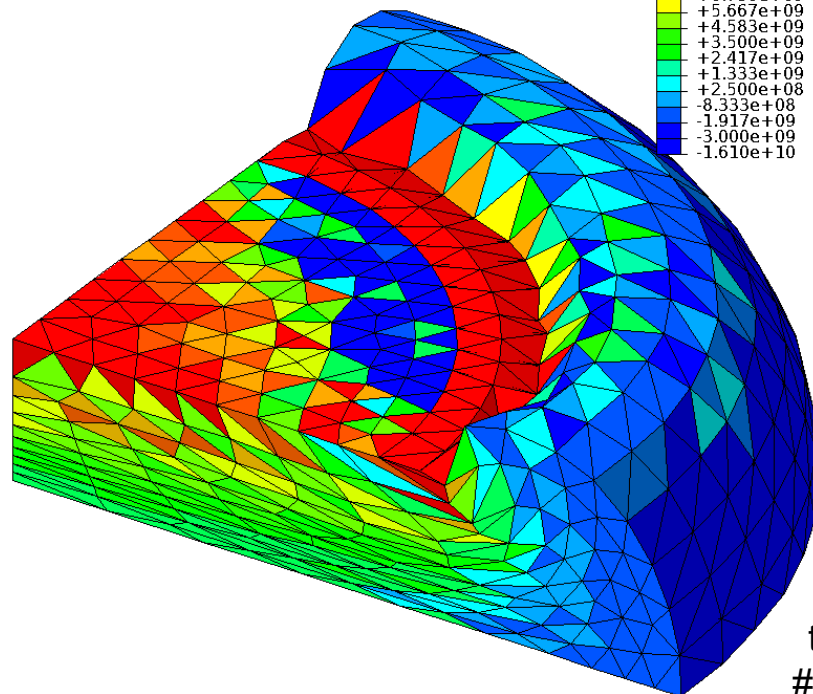
## e.g.) Barreling of Rubber Cylinder

Neo-Hookean hyperelastic body with  $\nu_{ini} = 0.49$

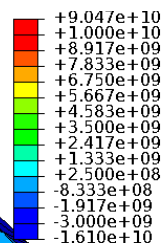
4 node tet  
(T4)



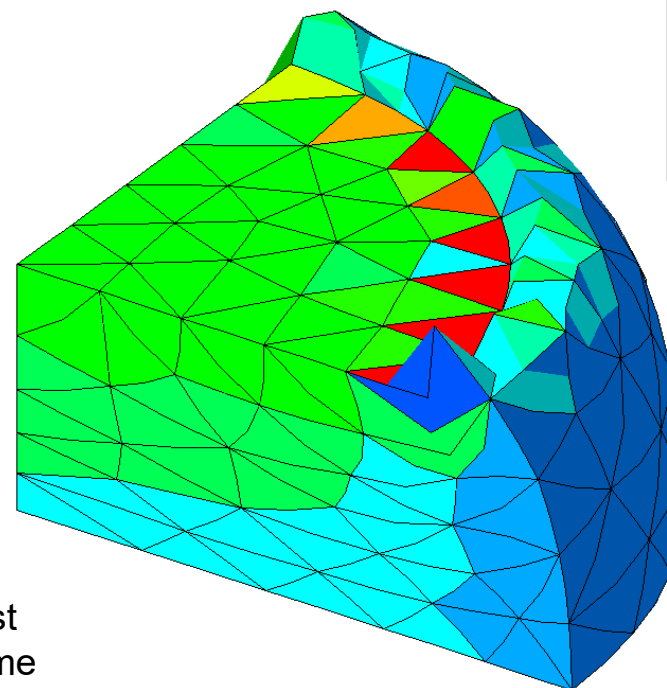
T4



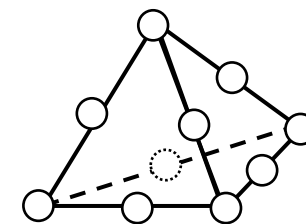
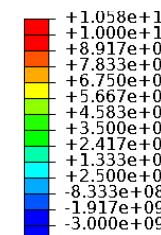
Pressure



10 node tet  
(T10)



Pressure



T10

Almost  
the same  
# of nodes.

### ABQUS C3D4H

- ✓ No volumetric locking.
- ✗ Pressure checkerboarding.
- ✗ Shear locking & Corner locking.

### ABAQUS C3D10MH

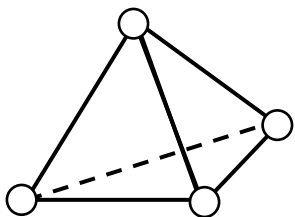
- ✓ No shear/volumetric locking.
- ✗ Short lasting (weak to severe deformation).
- ✗ Low interpolation accuracy.

# Our Approach using S-FEM

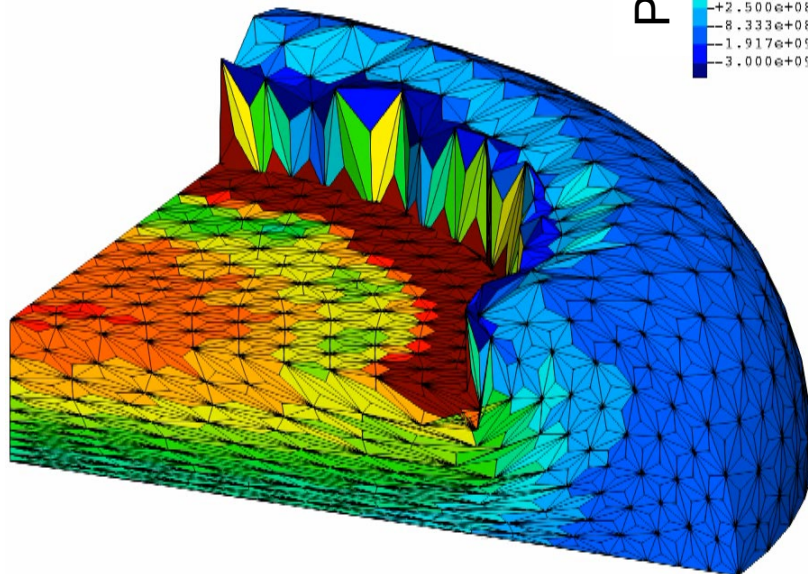
## e.g.) Barreling of Rubber Cylinder

Neo-Hookean hyperelastic body with  $\nu_{ini} = 0.49$

4 node tet  
(T4)

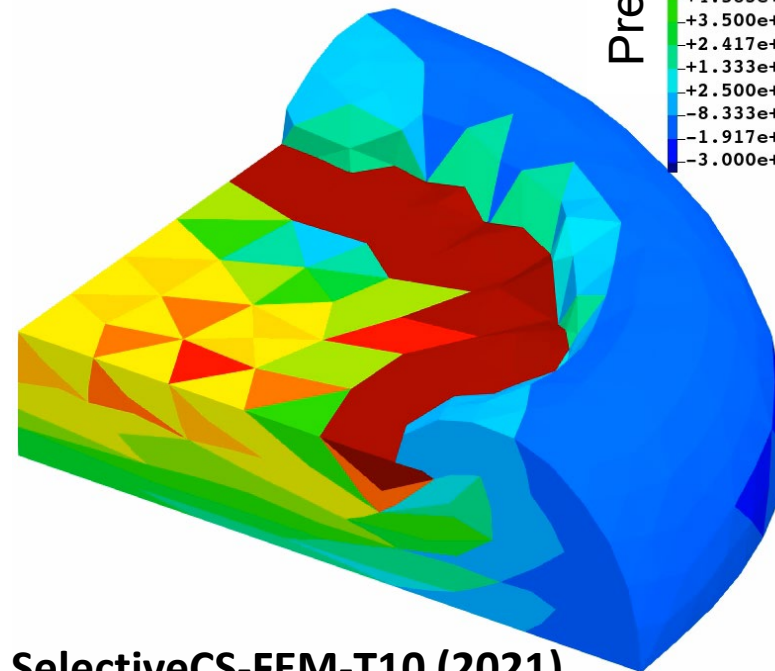


T4

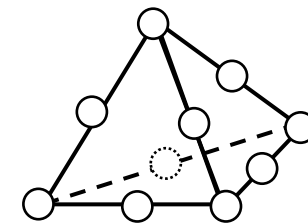


Pressure  
+1.000e+10  
+8.917e+09  
+7.833e+09  
+6.750e+09  
+5.667e+09  
+4.583e+09  
+3.500e+09  
+2.417e+09  
+1.333e+09  
+2.500e+08  
-8.333e+08  
-1.917e+09  
-3.000e+09

10 node tet  
(T10)



Pressure  
+1.000e+10  
+8.917e+09  
+7.833e+09  
+6.750e+09  
+5.667e+09  
+4.583e+09  
+3.500e+09  
+2.417e+09  
+1.333e+09  
+2.500e+08  
-8.333e+08  
-1.917e+09  
-3.000e+09



T10

### F-barES-FEM-T4 (2017)

- ✓ No shear/volumetric locking.
- ✓ Less pressure checkerboarding.
- ✓ Less corner locking. Long lasting.
- ✓ No oscillation in deviatoric stress.
- ✗ Long CPU time. Incompatible w/ FE.

More than 10 times slower than FEM-T4, but no good idea for speed-up...

### SelectiveCS-FEM-T10 (2021)

- ✓ No shear/volumetric locking.
- ✓ Less pressure checkerboarding.
- ✓ Less corner locking. Long lasting.
- ✗ Major oscillation in deviatoric stress.
- ✓ Same CPU time. Compatible w/ FE.

Cannot suppress stress oscillation, but no good idea for accuracy improvement...

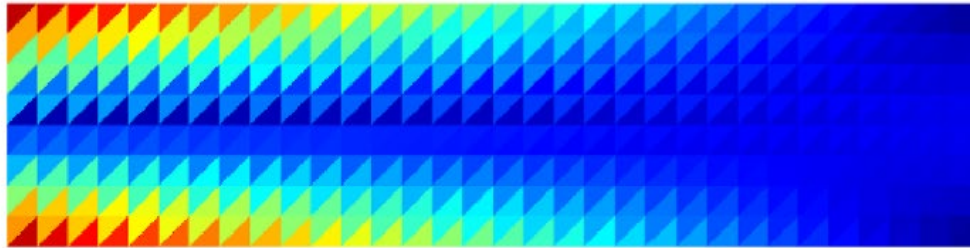


# Birth of a Next-gen S-FEM, **EC-SSE**, in 2022

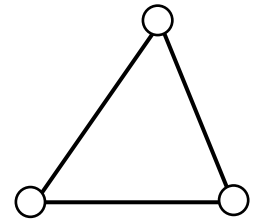
## Comparison of Mises stress dist. in cantilever bending analyses in 2D

T. Jinsong *et al.*, Euro. J. Mech. /A, v95, 2022.

FEM-T3



- Step-like stress dist. (poor).
- Shear locking.

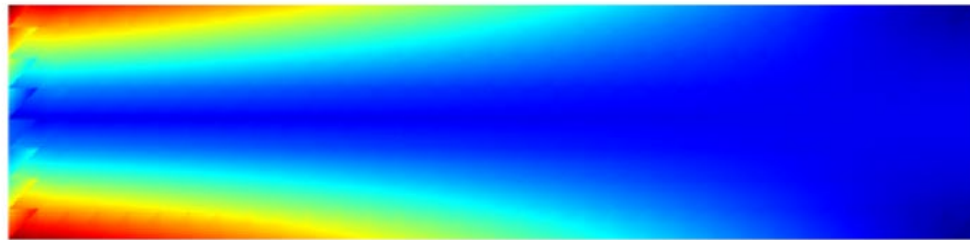


T3

Poisson's  
Ratio:  
 $\nu = 0.3$

Edge  
Center-based  
Strain  
Smoothing  
Element

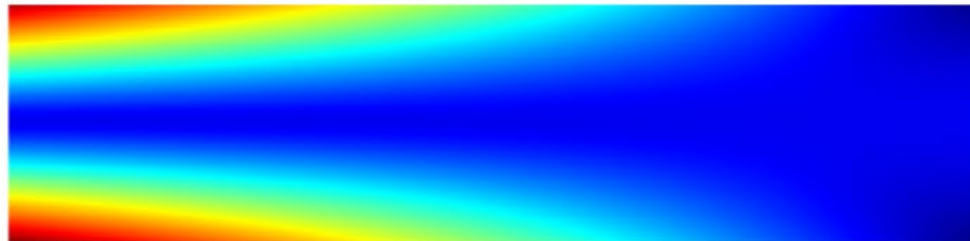
EC-SSE



- Linear stress dist. (very good) using the same T3 mesh. Very close to analytical solution.
- No shear locking.

Detailed Later

Analytic



This breakthrough  
should be called  
“**S-FEM 2.0**”.

**EC-SSE** is an excellent formulation for compressible solids;  
but when  $\nu \simeq 0.5$ , **EC-SSE** has **volumetric locking** and **pressure checkerboarding**.  
Therefore, **EC-SSE** is NOT directly applicable to nearly incompressible solids.

# Objective

## Objective

Develop a new S-FEM formulation to extend **EC-SSE** to **nearly incompressible** large deformation analysis

## Strategy

Use the selective reduced integration (**SRI**)

- Use **EC-SSE** for the deviatoric part,
- Use **NS-FEM** for the volumetric part, and
- Combine them with **SRI**.

**EC-SSE-SRI**

# Method

Introduction to ES-FEM, NS-FEM, EC-SSE, and EC-SSE-SRI

# Brief of ES-FEM

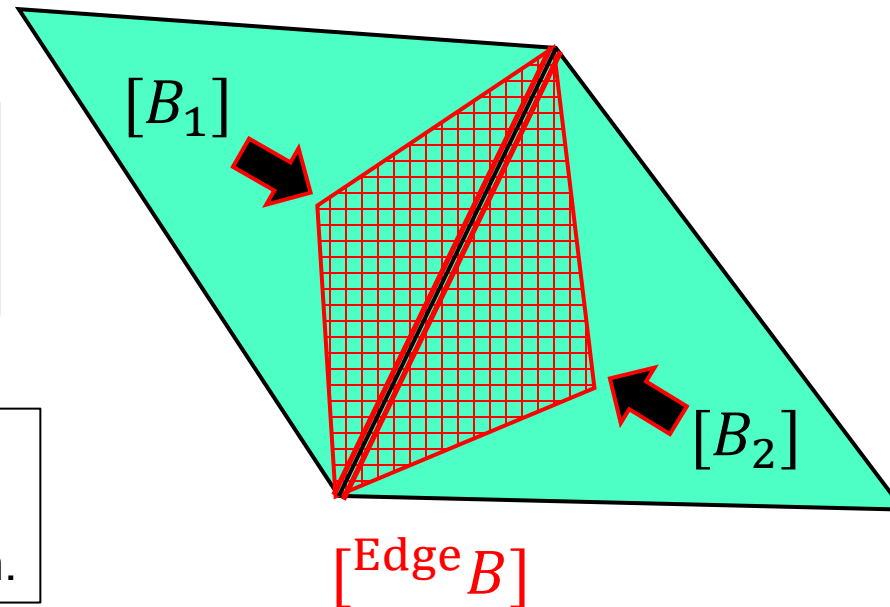
Let us consider a mesh with only two 3-node triangular cells.

- Make  $[B](=dN/dx)$  at each cell as usual.
- At each **edge**, gather  $[B]$ s of the connecting cells and average them with area weights to build  $[^{Edge}B]$ .
- Calculate strain ( $\epsilon$ ), stress ( $\sigma$ ) and nodal internal force  $\{f^{int}\}$  in each **edge smoothing domain** with  $[^{Edge}B]$ .

Let me explain in 2D for simplicity

As if putting a Gauss point on each edge center

Strain distribution is piecewise constant in each smoothing domain.



No shear locking.

Cannot avoid volumetric locking & pressure checkerboarding.

$\hookrightarrow$  Edge  $\epsilon$ , Edge  $\sigma$ ,  $\{Edge f^{int}\}$  etc.



# Brief of NS-FEM

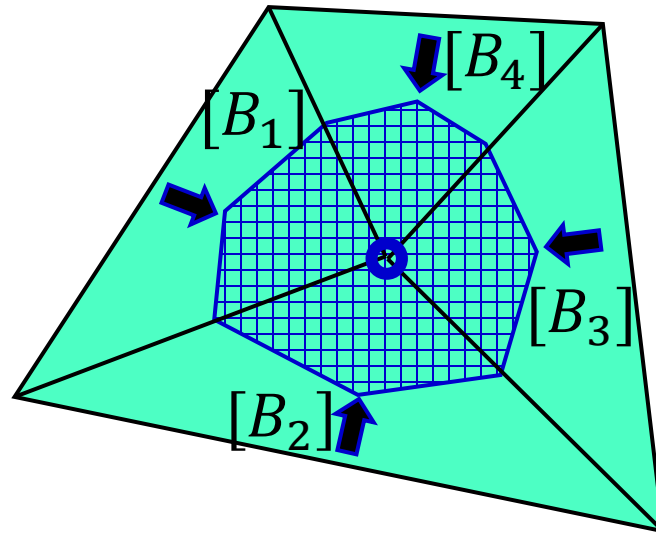
Let us consider a mesh with only four 3-node triangular cells.

- Make  $[B](=dN/dx)$  at each cell as usual.
- At each **node**, gather  $[B]$ s of the connecting cells and average them with area weights to build  $[^{\text{Node}}B]$ .
- Calculate strain ( $\varepsilon$ ), stress ( $\sigma$ ) and nodal internal force  $\{f^{\text{int}}\}$  in each **nodal smoothing domain** with  $[^{\text{Node}}B]$ .

Let me explain in 2D for simplicity

As if putting a Gauss point on each node center

Strain distribution is piecewise constant in each smoothing domain.



No shear/volumetric locking.  
Less pressure checkerboarding

Cannot avoid spurious low-energy modes.

$[^{\text{Node}}B]$



Node  $\varepsilon$ ,

Node  $\sigma$ ,

$\{^{\text{Node}}f^{\text{int}}\}$  etc.

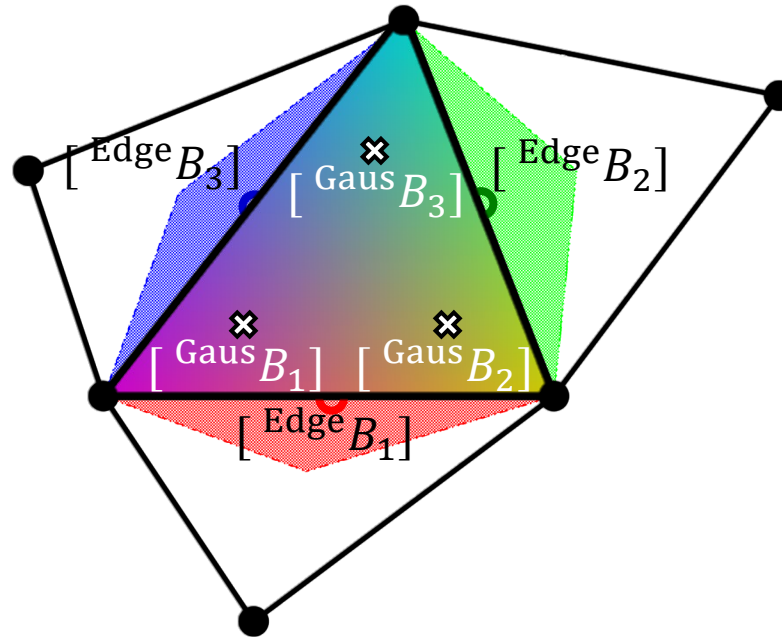
# Brief of EC-SSE

- Make  $[^{\text{Edge}}B]$ s in the same procedure as ES-FEM.
- Consider each  $[^{\text{Edge}}B]$  is the value at the center of each edge, and **assume  $[B]$  is linearly distributed in each cell.**
- Make three  $[^{\text{Gaus}}B]$ s in each cell as the **extrapolation of the three  $[^{\text{Edge}}B]$ s.**
- Calculate  $^{\text{Gaus}}\varepsilon$ ,  $^{\text{Gaus}}\sigma$  and  $\{f^{\text{int}}\}$  using each  $[^{\text{Gaus}}B]$  in the same manner as the 2<sup>nd</sup>-order element.

Let me explain in 2D for simplicity

Conducting strain smoothing twice, the strain/stress are evaluated at each Gauss point.

Strain distribution is piecewise-linear in each cell and is continuing at every edge center.



- No shear locking with T3/T4 mesh.
- Fast mesh convergence rate in strain/stress as an 2<sup>nd</sup>-order element.
- Cannot avoid volumetric locking and pressure checkerboarding

# Brief of EC-SSE-SRI (Our Latest Method)

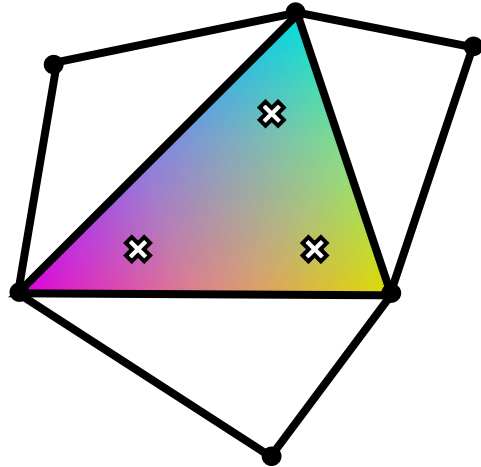
Apply the **selective reduced integration (SRI)** to **EC-SSE** to handle rubber-like solids

Let me explain in 2D for simplicity

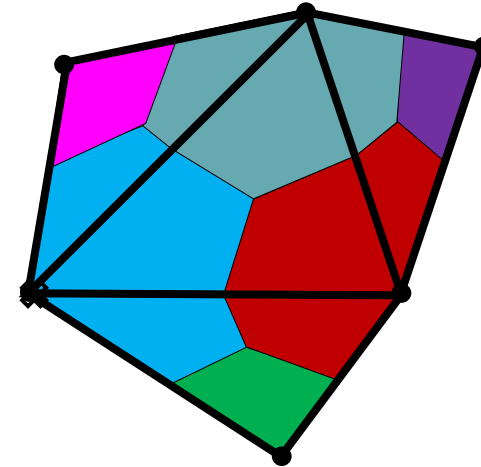
(1) Calculate  $\varepsilon^{\text{dev}}$  at each Gauss point with **EC-SSE**

(3) Calculate  $\varepsilon^{\text{vol}}$  at each node with **NS-FEM**

Deviatoric Part



Volumetric Part



(2) Calculate  $\sigma^{\text{dev}}$  at each Gauss point and its contribution to  $\{f^{\text{int}}\}$

(4) Calculate  $\sigma^{\text{hyd}}$  at each node and its contribution to  $\{f^{\text{int}}\}$

Deviatoric strain distribution is piecewise-linear in each cell and is continuing at each edge center.

**Selective Reduced Integration (SRI)**

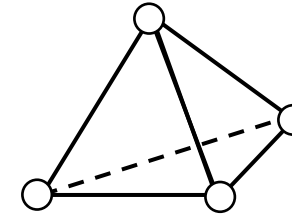
No shear/volumetric locking.  
Less pressure checkerboarding.

(5) Assemble  $\{f^{\text{int}}\}$

# Brief of EC-SSE-SRI-T4 (in 3D)

## [Deviatoric Part]

- Make  $[^{\text{Edge}}B]$  s in the same procedure as ES-FEM.
- Make  $[^{\text{Face}}B]$  s by re-smoothing three  $[^{\text{Edge}}B]$  s per face.
- Consider each  $[^{\text{Face}}B]$  is the value at the center of each **face**, and assume  $[B]$  is linearly distributed in each cell.
- Make **four**  $[^{\text{Gaus}}B]$  s in each cell as the extrapolation of the **four**  $[^{\text{Face}}B]$  s.
- Calculate  $^{\text{Gaus}}\varepsilon_{\text{dev}}$ ,  $^{\text{Gaus}}\sigma_{\text{dev}}$  and  $\{f_{\text{dev}}^{\text{int}}\}$  using each  $[^{\text{Gaus}}B]$ , like the 2<sup>nd</sup>-order element.



Let me  
explain with  
text only

## [Volumetric Part]

- Make  $[^{\text{Node}}B]$  s in the same procedure as NS-FEM.
- Calculate  $^{\text{Node}}\varepsilon_{\text{vol}}$ ,  $^{\text{Node}}\sigma_{\text{hyd}}$  and  $\{f_{\text{vol}}^{\text{int}}\}$  using each  $[^{\text{Node}}B]$ .

## [SRI]

- Make  $\{f^{\text{int}}\} = \{f_{\text{dev}}^{\text{int}}\} + \{f_{\text{vol}}^{\text{int}}\}$ .

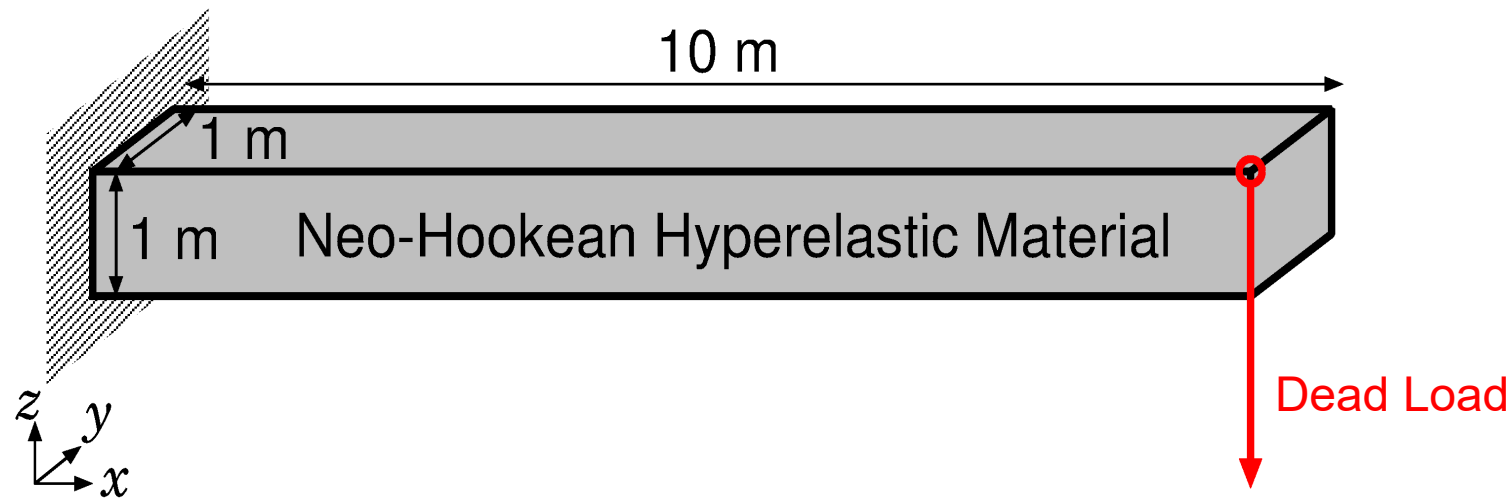
# Result & Discussion

Performance evaluation of EC-SSE-SRI-T4 in 3D and Discussion of CPU Cost



# Bending of Rubber Cantilever

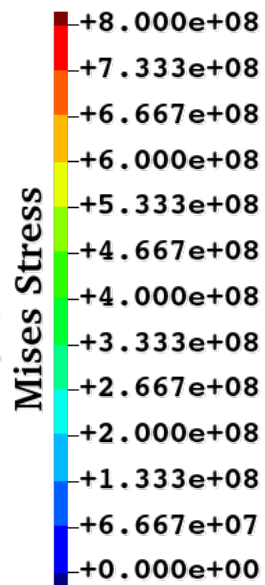
## Outline



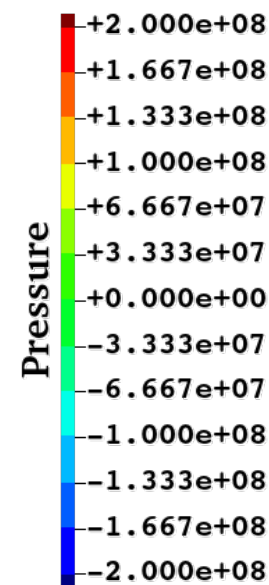
- 10 x 1 x 1 m cantilever.
- Neo-Hookean hyperelastic material,  $E_{ini} = 6 \text{ GPa}$ ,  $\nu_{ini} = 0.49$ .
- Dead load applied to the tip node.
- A large deflection analysis with  $u_z = -6.5 \text{ m}$  at the final state.
- Compared the results of **ABAQUS C3D4** and **EC-SSE-SRI-T4**.

# Bending of Rubber Cantilever

## Results of ABAQUS C3D4 (Final State)



- Discontinuous distribution.
- Volumetric locking.  
(-15% error in deflection)



- Severe pressure checkerboarding.

ABAQUS dat file:

\*\*\*WARNING: THE INITIAL BULK MODULUS OF 9.93333E+10 EXCEEDS 25 TIMES THE INITIAL SHEAR MODULUS OF 2.00000E+09 (SO THE INITIAL POISSONS RATIO 0.49000 EXCEEDS 0.48) FOR THE HYPERELASTIC MATERIAL NAMED MATERIAL-1. HOWEVER, A HYBRID TYPE ELEMENT IS NOT USED. THIS MAY CAUSE CONVERGENCE PROBLEMS.

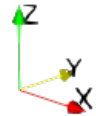
# Bending of Rubber Cantilever

## Results of EC-SSE -SRI-T4 (Final State)

Mises Stress

+8.000e+08  
+7.333e+08  
+6.667e+08  
+6.000e+08  
+5.333e+08  
+4.667e+08  
+4.000e+08  
+3.333e+08  
+2.667e+08  
+2.000e+08  
+1.333e+08  
+6.667e+07  
+0.000e+00

- ✓ Smooth distribution.
- ✓ No locking.



Pressure

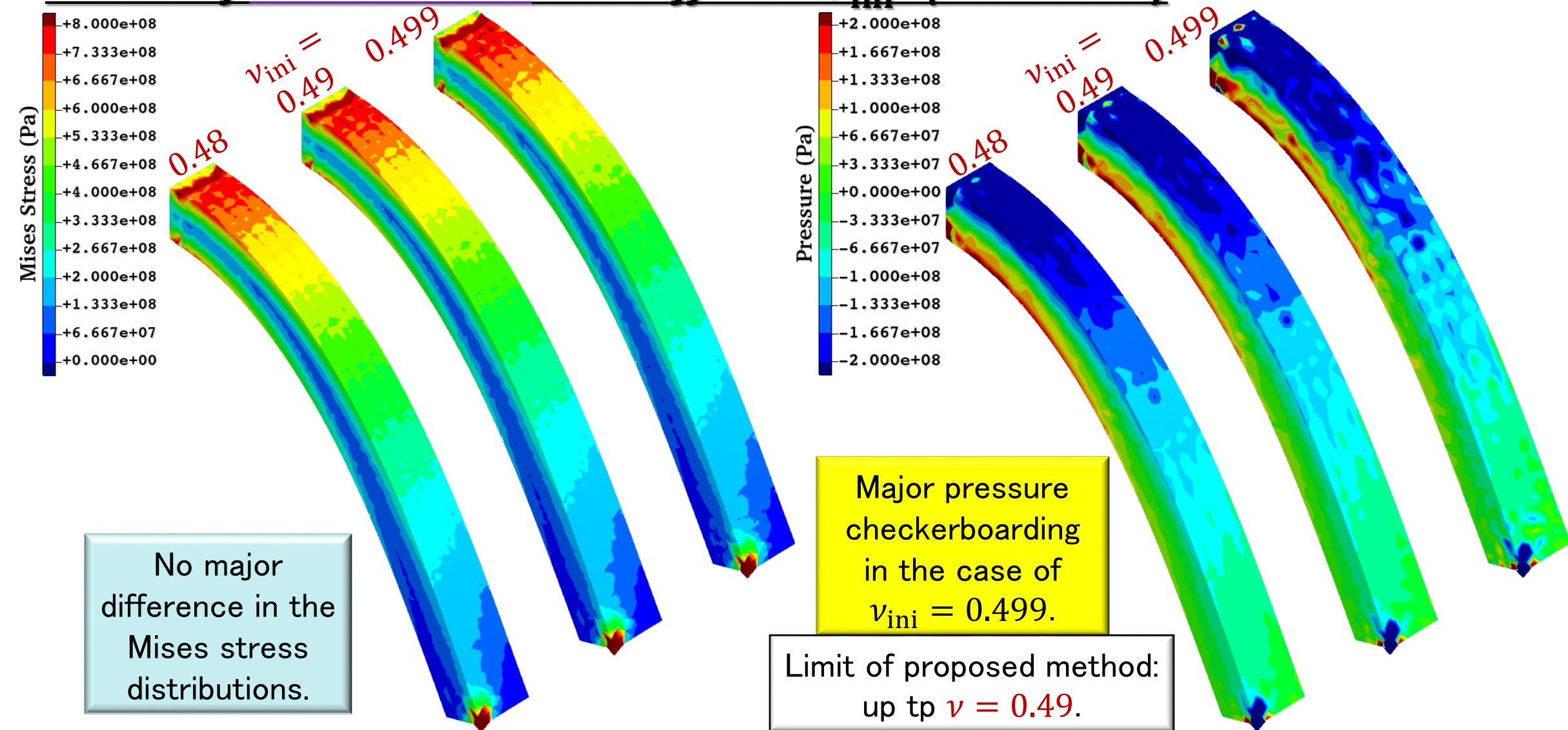
+2.000e+08  
+1.667e+08  
+1.333e+08  
+1.000e+08  
+6.667e+07  
+3.333e+07  
+0.000e+00  
-3.333e+07  
-6.667e+07  
-1.000e+08  
-1.333e+08  
-1.667e+08  
-2.000e+08

- Little oscillation, but no checkerboarding.



# Bending of Rubber Cantilever

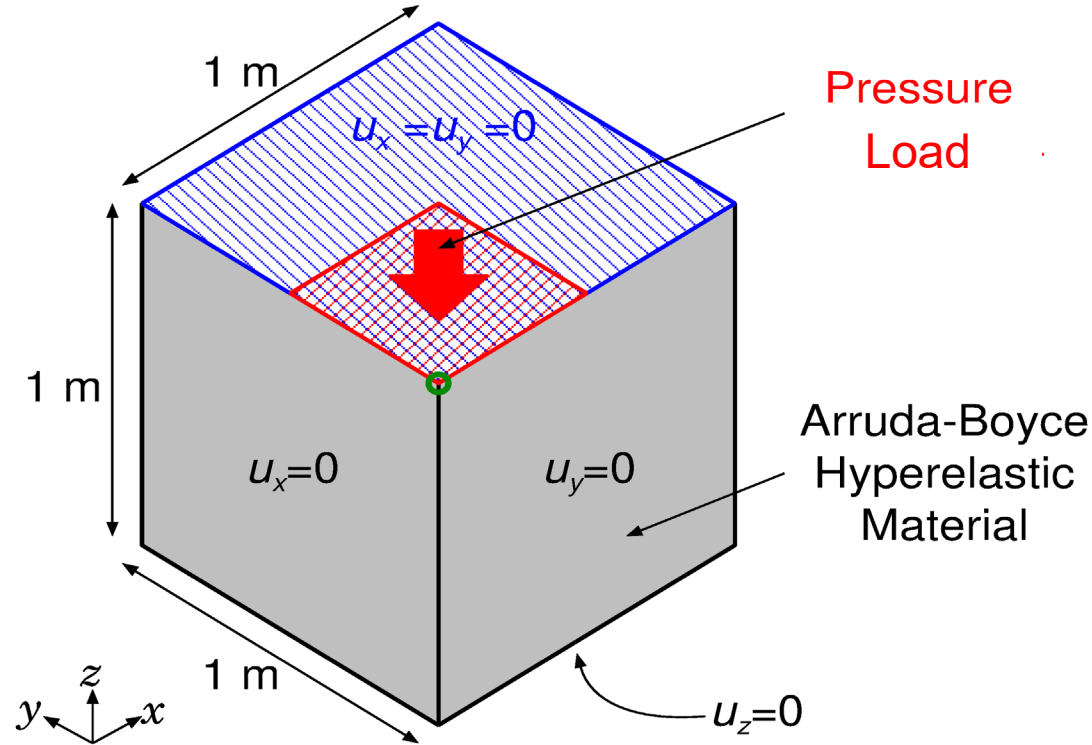
## Results of *EC-SSE-SRI-T4* with Different $\nu_{ini}$ s (Final State)





# Pressuring of Rubber Block

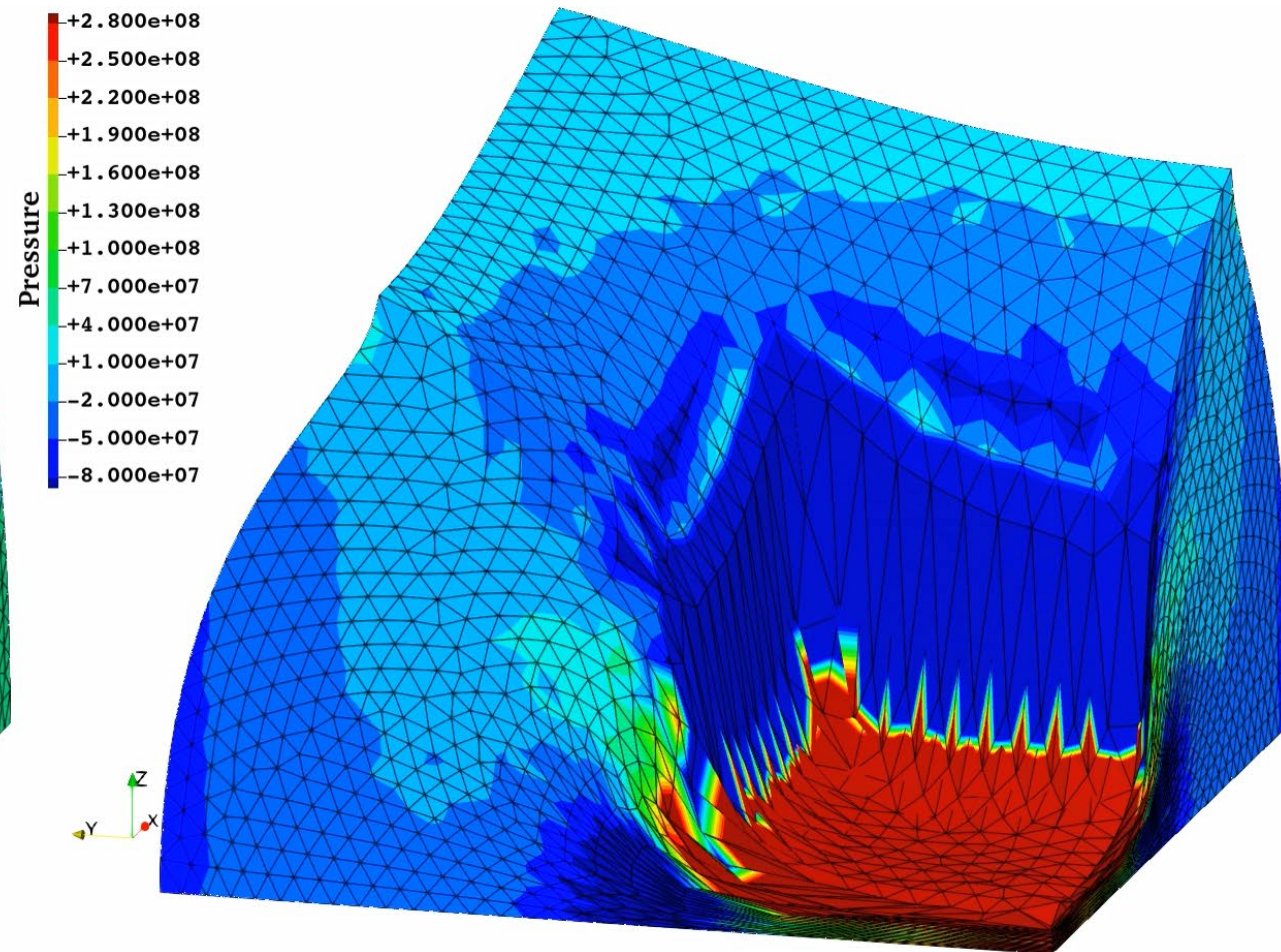
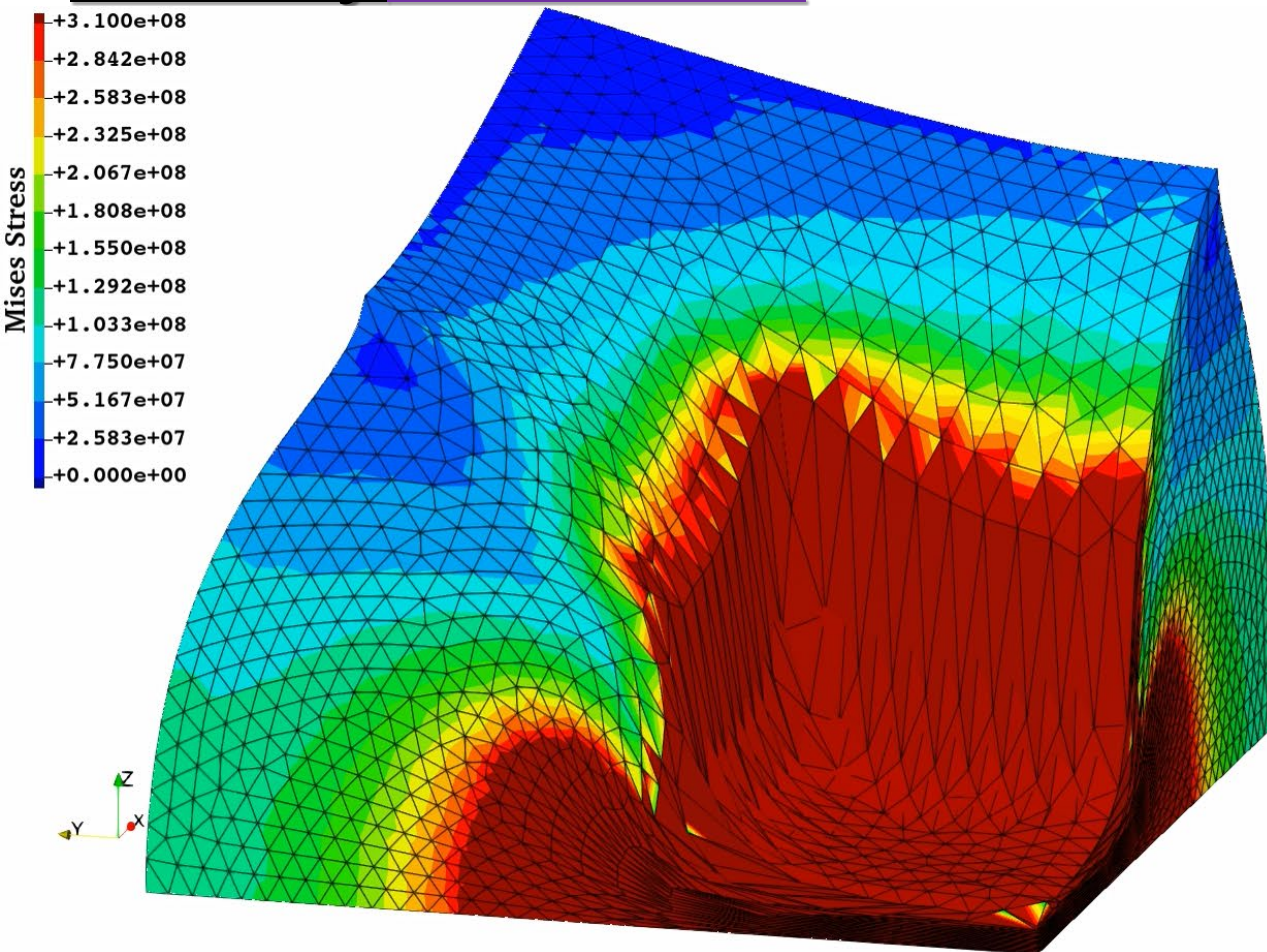
## Outline



- 1 x 1 x 1 m block.
- Arruda-Boyce hyperelastic material,  $E_{ini} = 24$  GPa,  $\nu_{ini} = 0.49$ .
- Applying pressure on  $\frac{1}{4}$  of the top face with lateral confinement.
- Evaluated the result of EC-SSE-SRI-T4.



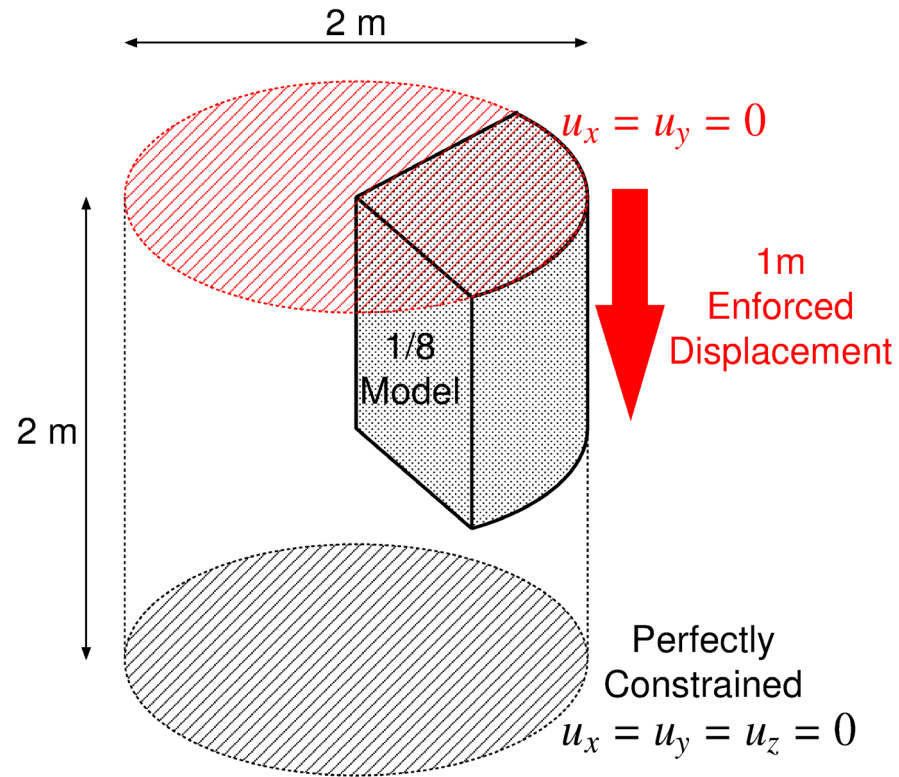
## Results of EC-SSE-SRI-T4



- ✓ No big issue in stress distributions
- ✓ Sufficient large deformation robustness

# Barreling of Rubber Cylinder

## Outline



- 1 m cylinder in radius and height.
- Neo-Hookean hyperelastic material,  $E_{ini} = 6$  GPa,  $\nu_{ini} = 0.49$ .
- Applying enforced compression displacement on the top face with lateral confinement.
- Evaluated the result of EC-SSE-SRI-T4.



# Barreling of Rubber Cylinder

## ***Results of EC-SSE-SRI-T4***

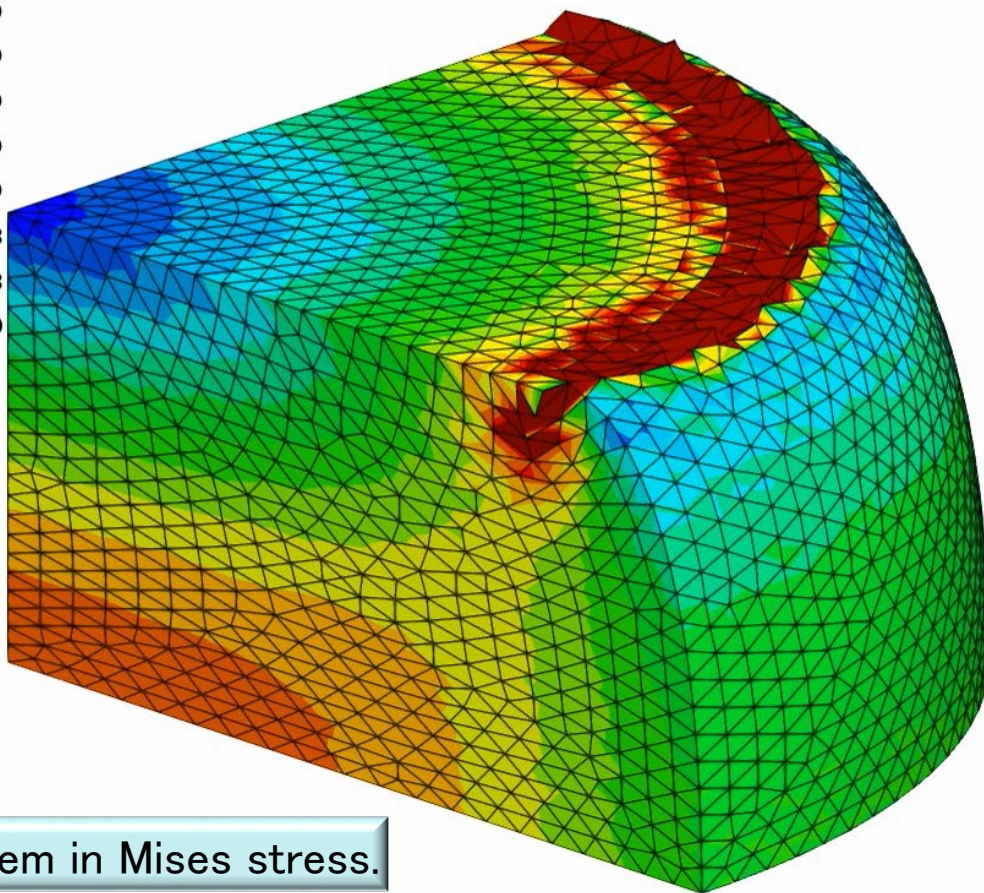
Convergence failure  
at 37% compression.

∴ acceptably robust in large deformation

Within acceptable  
range, I think.

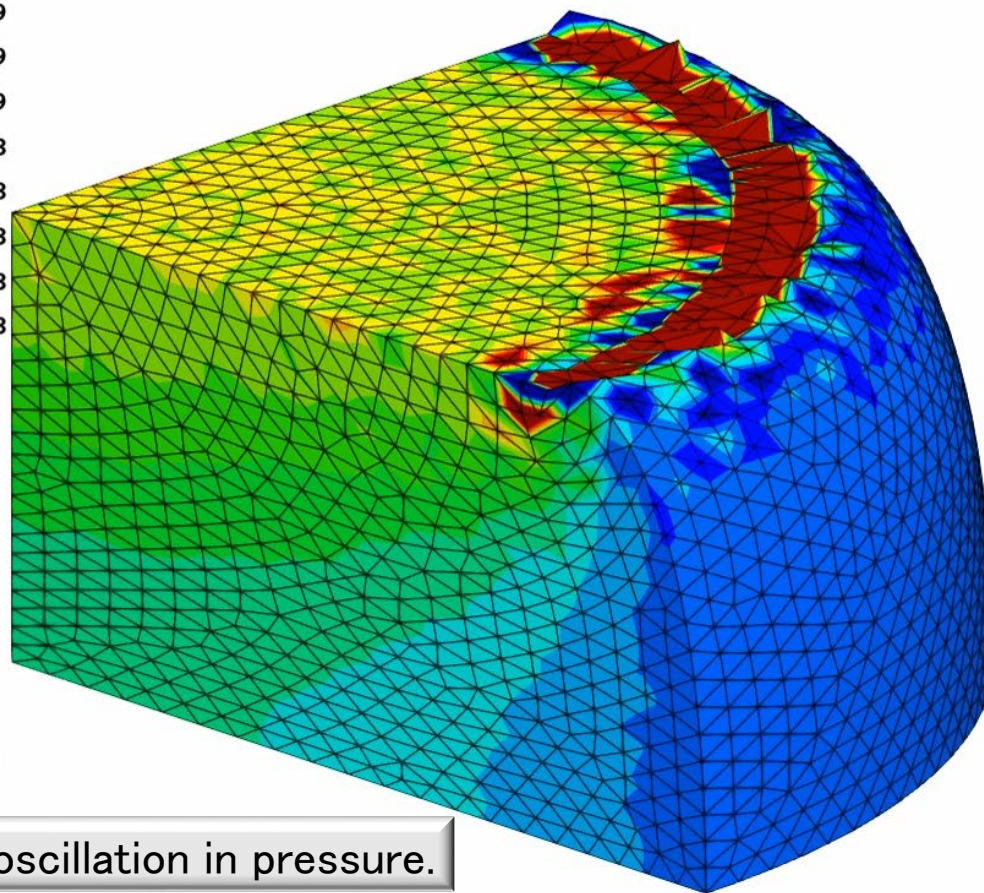
Mises Stress

+4.000e+09  
+3.667e+09  
+3.333e+09  
+3.000e+09  
+2.667e+09  
+2.333e+09  
+2.000e+09  
+1.667e+09  
+1.333e+09  
+1.000e+09  
+6.667e+08  
+3.333e+08  
+0.000e+00



Pressure

+4.000e+09  
+3.617e+09  
+3.233e+09  
+2.850e+09  
+2.467e+09  
+2.083e+09  
+1.700e+09  
+1.317e+09  
+9.333e+08  
+5.500e+08  
+1.667e+08  
-2.167e+08  
-6.000e+08

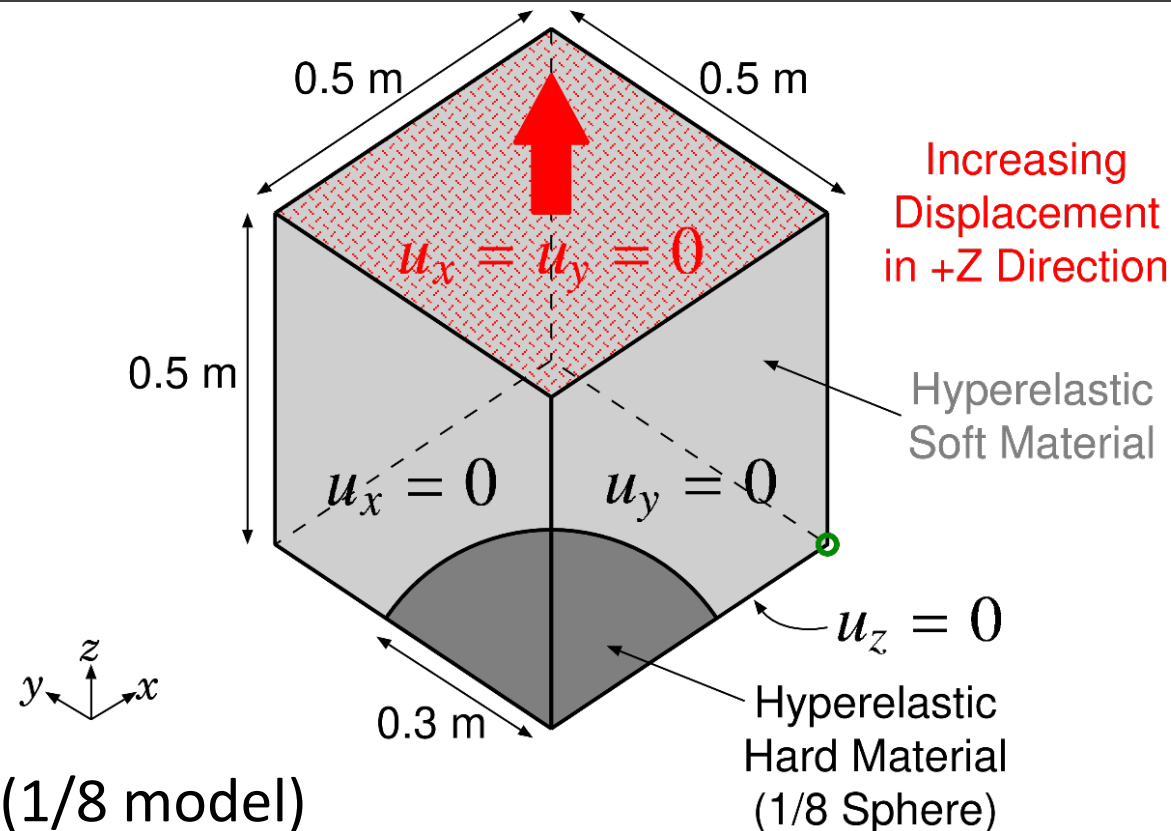


✓ No problem in Mises stress.

➤ Minor oscillation in pressure.

# Tensioning of Rubber-Filler Composite

## Outline



- 0.5 x 0.5 x 0.5 m cube (1/8 model)
- Rubber: Neo-Hookean hyperelastic material ( $E_{ini} = 6$  GPa,  $\nu_{ini} = \mathbf{0.49}$ )
- Iron Filler: Neo-Hookean hyperelastic material ( $E_{ini} = 260$  GPa,  $\nu_{ini} = \mathbf{0.3}$ )
- Applying enforced tensioning displacement on the top face with lateral confinement.
- Evaluated the result of [EC-SSE-SRI-T4](#).



# Tensioning of Rubber-Filler Composite

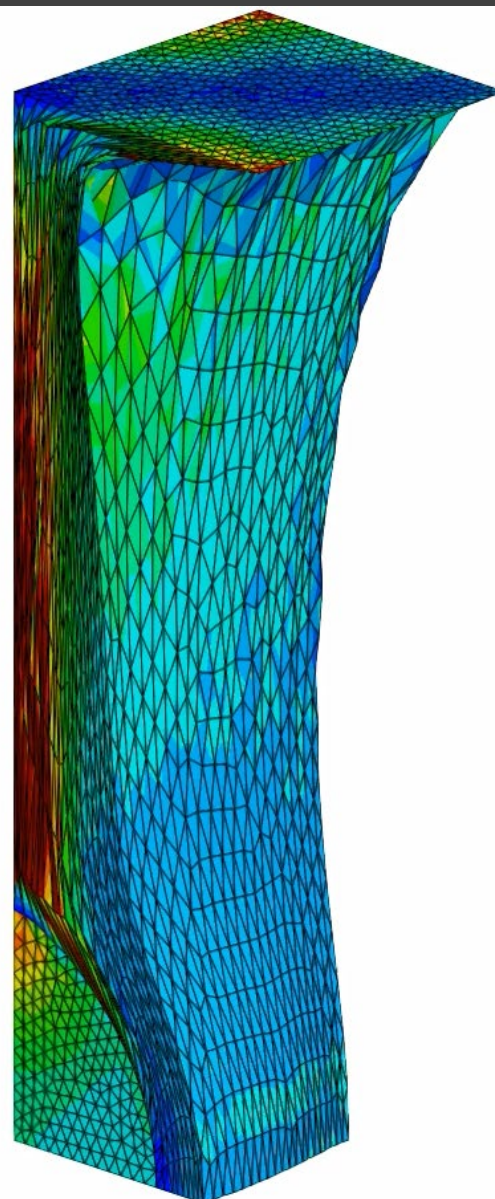
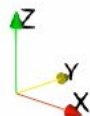
## Results of EC-SSE -SRI-T4

Convergence  
failure  
at 221% stretch  
∴ sufficiently robust  
in large deformation

✓ No issue in  
Mises stress.

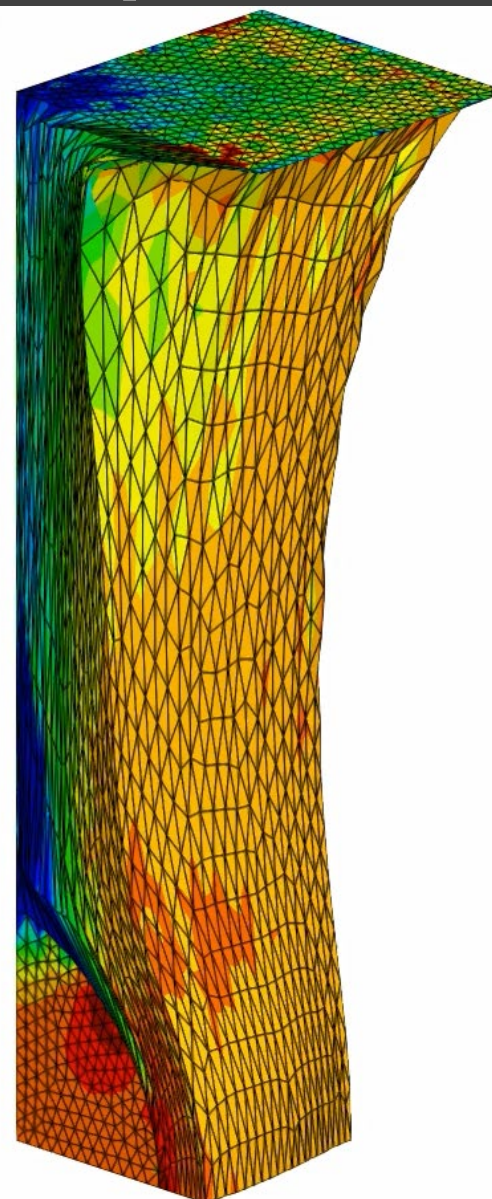
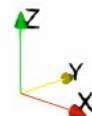
Mises Stress

+8.000e+10  
+7.333e+10  
+6.667e+10  
+6.000e+10  
+5.333e+10  
+4.667e+10  
+4.000e+10  
+3.333e+10  
+2.667e+10  
+2.000e+10  
+1.333e+10  
+6.667e+09  
+0.000e+00



Pressure

+1.000e+09  
-2.417e+09  
-5.833e+09  
-9.250e+09  
-1.267e+10  
-1.608e+10  
-1.950e+10  
-2.292e+10  
-2.633e+10  
-2.975e+10  
-3.317e+10  
-3.658e+10  
-4.000e+10



➤ Minor pressure  
oscillation only  
in rubber part.

Within acceptable  
range, I think.



# Discussion on CPU Time of EC-SSE-SRI-T4

- Since the most of CPU time for implicit analyses is spent solving the stiffness equation (i.e.,  $[K]\{u\} = \{f\}$ ), the size of  $[K]$  matrix ( $N$ ) directly affects the CPU time.
- EC-SSE-SRI-T4 is a purely displacement-based FE formulation; thus, the matrix size ( $N$ ) is exactly identical to that of FEM-T4.
- EC-SSE-SRI-T4 conducts strain smoothing across FE cells; thus, the matrix bandwidth of  $[K]$  is x6.7 wider than that of FEM-T4.

Formulation	Bandwidth of $[K]$	v.s. FEM-T4 Ratio
FEM-T4	14 nodes x 3 DOF	1
FEM-T10	28 nodes x 3 DOF	2.0
ES-FEM-T4	45 nodes x 3 DOF	3.2
NS-FEM-T4, SelectiveES/NS-FEM	60 nodes x 3 DOF	4.3
EC-SSE-T4, EC-SSE-SRI-T4	94 nodes x 3 DOF	6.7

- Therefore, as for calculation speed, EC-SSE-SRI-T4 is about x6.7 slower than FEM-T4.

# Discussion on CPU Time of EC-SSE-SRI-T4

- Meanwhile, we should remind that
  - FEM-T4 cannot avoid volumetric locking and pressure checkerboarding,
  - FEM-T10 cannot have large deformation robustness (short-lasting), no matter how fine the mesh is.
- Therefore, I believe, **EC-SSE-SRI-T4** is **practically acceptable and worth using**, even though the CPU time is 7 times longer than FEM-T4.

What do you think?

# Summary

# Summary

- A next-gen S-FEM, **EC-SSE-T4**, was upgraded to **EC-SSE-SRI-T4** to handle rubber-like materials.
- The performance of **EC-SSE-SRI-T4** in large deformation nearly incompressible analyses is summarized as follows:
  - **No shear/volumetric locking.**
  - Only **minor pressure checkerboarding** when  $\nu \leq 0.49$ .
  - **7 times longer CPU time** than FEM-T4 when using the same mesh.
  - More accurate than conventional T4 elements and SelectiveES/NS-FEM-T4.
  - More robust (long-lasting) than conventional T10 elements.
- The EC-SSE family would be the standard T4 formulation in the near future.

Thank you for your kind attention!

# Appendix



# Difference in Formulation

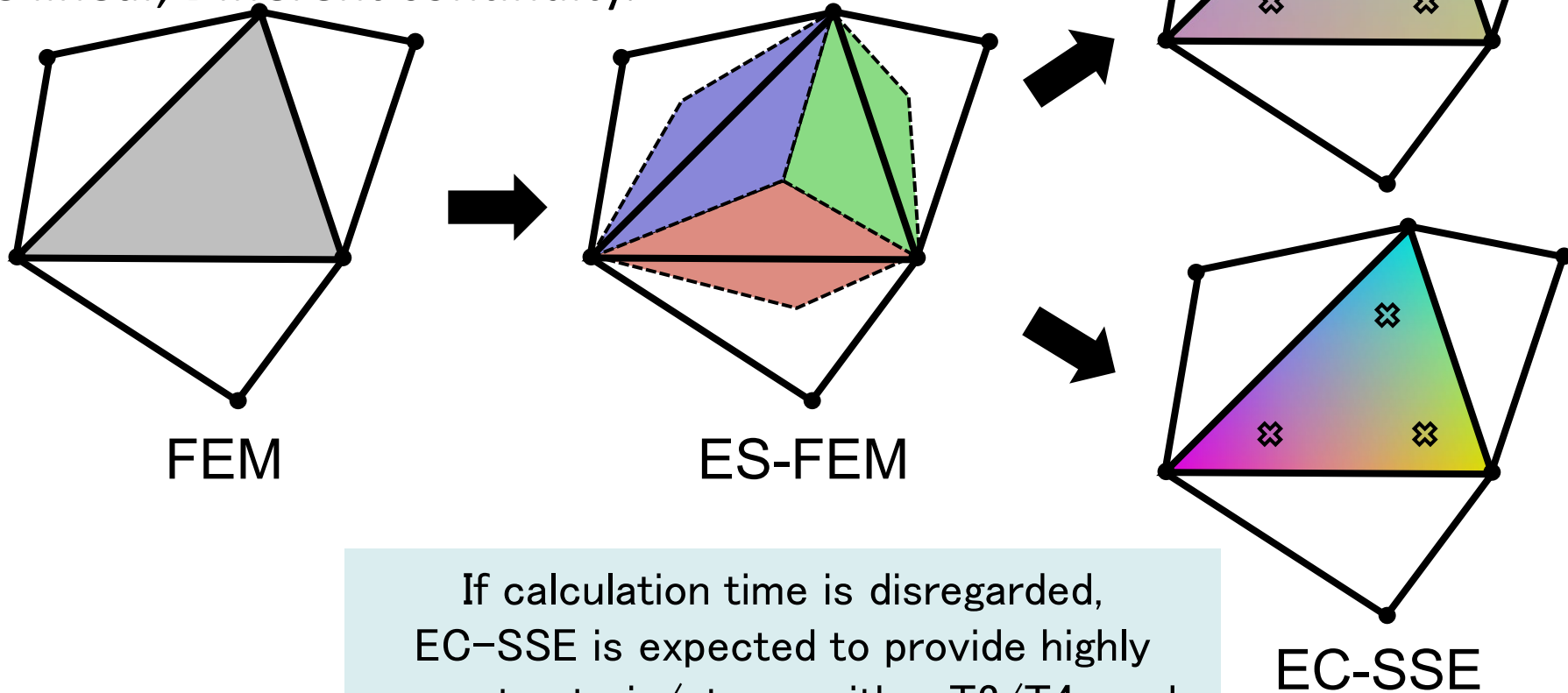
## Strain Distribution in each Formulation

### ■ FEM and ES-FEM:

Piece-wise constant, Different pieces.

### ■ SSE and EC-SSE:

Piece-wise linear, Different continuity.



Let me  
explain in 2D  
for simplicity

If calculation time is disregarded,  
EC-SSE is expected to provide highly  
accurate strain/stress with a T3/T4 mesh.

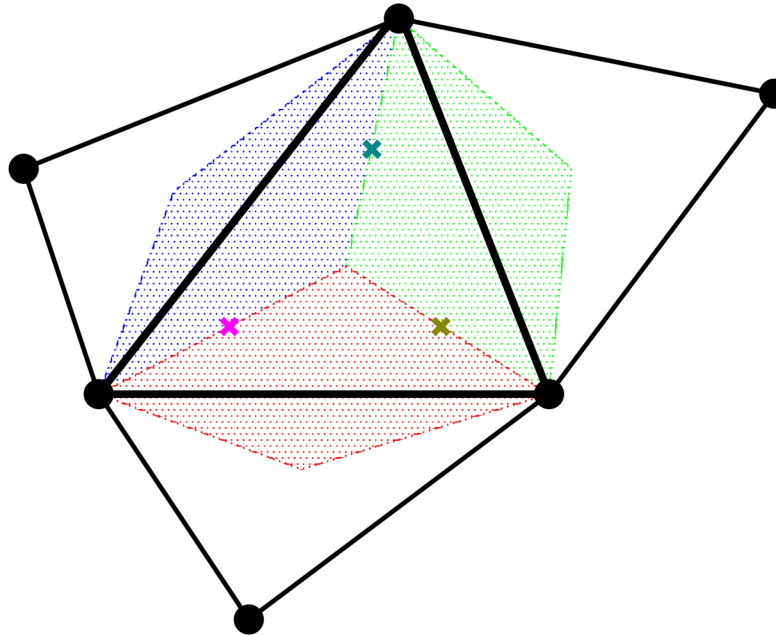
# Brief of SSE

- Make  $[^{\text{Edge}}B]$ s in the same procedure as ES-FEM.
- Consider each  $[^{\text{Edge}}B]$  represents  $[B]$  in its edge smoothing domain, and assume  $[B]$  is linearly distributing in each cell.
- Make three  $[^{\text{Gaus}}B]$ s in each cell as the **average of neighbor two  $[^{\text{Edge}}B]$ s**.
- Calculate  $^{\text{Gaus}}\varepsilon$ ,  $^{\text{Gaus}}\sigma$  and  $\{f^{\text{int}}\}$  using each  $[^{\text{Gaus}}B]$  in the same manner as the 2<sup>nd</sup>-order element.

Let me explain in 2D for simplicity

Conducting strain smoothing twice, the strain/stress are evaluated at each Gauss point.

Strain distribution is piecewise-linear in each cell



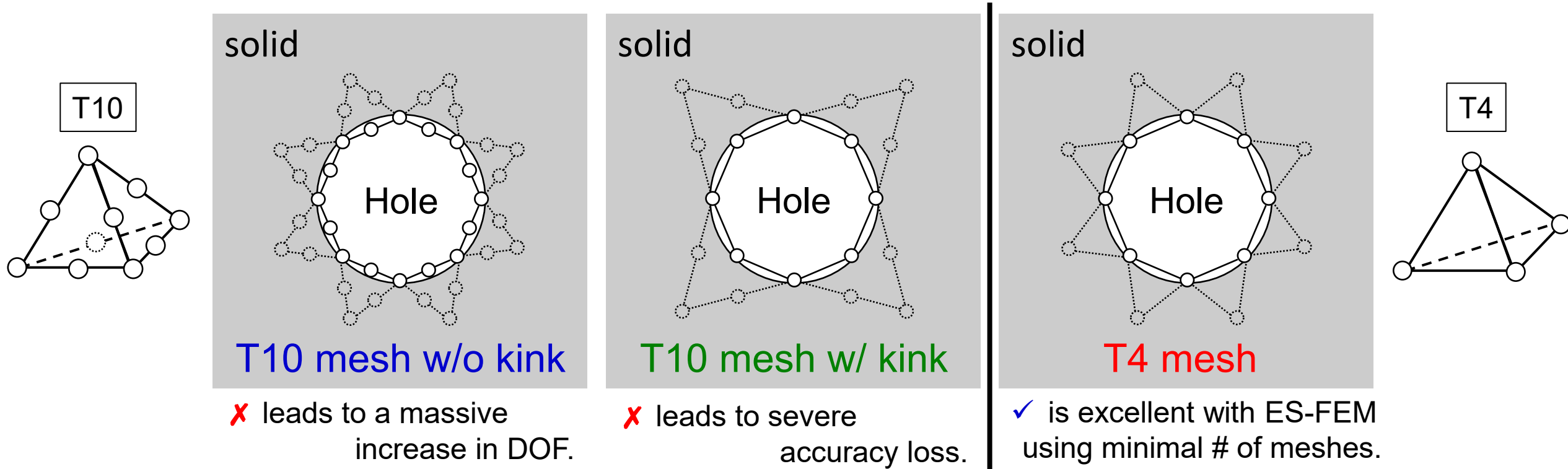
- No shear locking with T3/T4 mesh.
- Fast mesh convergence rate in strain/stress.

- Cannot avoid volumetric locking and pressure checkerboarding

# Why not T10 but T4?

It is because T10 mesh is NOT good for the representation of complex geometries.

For example, surface mesh around a small hole looks like...



Also, the presence of mid-nodes leads to early convergence failure in large deformation.

Then, T4 is preferable.